

# Work Order ID 69531

Wednesday, May 11, 2011 4:05:38 PM



Page 1

Item ID: D3492-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Plug

Start Date: 5/11/2011 Start Qty: 100.00



Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 100.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-05-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3492

CUR

100



Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA633 & Dwg D3492

Dwg Rev:

Folio Rev:

DTA

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

**U/R**

100  $\phi$

100  $\phi$

100  $\phi$

SH 11/5/31

SH 11/5/31

SH 11.5.31

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Work Order ID 69531

Wednesday, May 11, 2011 4:05:39 PM

Page 2

Item ID: D3492-1

Accept

Revision ID:

Item Name: Plug

Start Date: 5/11/2011 Start Qty: 100.00

Required Date: 5/16/2011 Req'd Qty: 100.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

|   |           |      |  |  |  |     |   |  |  |
|---|-----------|------|--|--|--|-----|---|--|--|
| 130<br><br>Small Fab | Small Fab | 0.00 |  |  |  | 100 | 0 |  |  |
|---|-----------|------|--|--|--|-----|---|--|--|

|           |   |      |  |  |  |  |  |  |  |
|-----------|---|------|--|--|--|--|--|--|--|
| Small Fab | Memo<br>1-Deburr if necessary<br>2-Tumble<br>WA | 0.00 |  |  |  |  |  |  |  |
|-----------|---|------|--|--|--|--|--|--|--|

|   |   |      |  |  |  |  |  |  |  |
|---|---|------|--|--|--|--|--|--|--|
| 140<br><br>QC | QC5- Inspect part completeness to step on W/O | 0.00 |  |  |  |  |  |  |  |
|---|---|------|--|--|--|--|--|--|--|

|                 |      |      |  |  |  |  |  |  |  |
|-----------------|------|------|--|--|--|--|--|--|--|
| Quality Control | Memo | 0.00 |  |  |  |  |  |  |  |
|-----------------|------|------|--|--|--|--|--|--|--|

|  |   |      |  |  |  |     |   |  |  |
|--|---|------|--|--|--|-----|---|--|--|
| 150<br><br>HandFinish | Chemical Conversion Coat per QS1005 4.1 | 0.00 |  |  |  | 100 | 0 |  |  |
|--|---|------|--|--|--|-----|---|--|--|

|                |      |      |  |  |  |  |  |  |  |
|----------------|------|------|--|--|--|--|--|--|--|
| Hand Finishing | Memo | 0.00 |  |  |  |  |  |  |  |
|----------------|------|------|--|--|--|--|--|--|--|

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 69531**

Page 3

Wednesday, May 11, 2011 4:05:39 PM

Item ID: D3492-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Plug

Start Date: 5/11/2011 Start Qty: 100.00



Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 100.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

160

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

(Flat End Only)

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

0.00

Powder Coating

M116964

11:45  
320 OF  
12:15100 ~~0~~ M-11/06/06

170

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

100 ~~0~~ M 4/06/06

180

Identify as per dwg &amp; Stock Location: 12P-13

0.00



Packaging

Memo

0.00

Packaging

100 ~~0~~ M 4/06/06

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 69531**

Wednesday, May 11, 2011 4:05:39 PM



Page 4

Item ID: D3492-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Plug

Start Date: 5/11/2011 Start Qty: 100.00



Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 100.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/11

ME  
11-06-06

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

Wednesday, May 11, 2011 4:05:45 PM

Page 1

Work Order ID: 69531



Parent Item: D3492-1



Parent Item Name: Plug


Start Date: 5/11/2011

Required Date: 5/16/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 11.04.19 per dwg revC DD verf:EC

| Component Item ID/<br>Item Name  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6R0.625<br><br>6061-T6 Round Bar .625" |                        | Purchased     |             |                     | No               | 100             | f                  | 90.0000        | 0.0625      | 6.578947     |               |                |        |

Location

Loc Qty

Loc Code

MAT012

90

117284

53

— 117481

37

22 11/5/11  
6 ft

2 ft

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

|                       |                     |                      |
|-----------------------|---------------------|----------------------|
| DART AEROSPACE LTD    |                     | Work Order: 69531    |
| Description: Plug     |                     | Part Number: D3492-1 |
| Inspection Dwg: D3492 | Rev: <del>1</del> D | Page 1 of 1          |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance                | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|--------------------------|------------------|--------|--------|----------------------|----------|
| 0.060             | +/-0.005                 | .060             | /      |        | SA-9                 | 11       |
| 0.060             | +/-0.005                 | .059             | /      |        |                      |          |
| Ø0.394            | +/-0.010                 | Ø.394            | /      |        |                      |          |
| Ø0.625            | +/-0.010                 | Ø.623            | /      |        |                      |          |
| 0.090             | +0.000/-0.002            | .089             | /      |        |                      |          |
| 0.500             | +/-0.010                 | .500             | /      |        |                      |          |
| <del>0.055</del>  | <del>+0.000/-0.002</del> |                  |        |        |                      |          |
| 0.050 x 20°       | +/-0.010                 | .050 x 20°       | /      |        |                      |          |
| .050              | +0.000/-0.002            | .049             | /      |        |                      | Rev. D   |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |
|                   |                          |                  |        |        |                      |          |

|                 |                |                     |     |
|-----------------|----------------|---------------------|-----|
| Measured by: SA | Audited by: RE | Prototype Approval: | N/A |
| Date: 11/5/31   | Date: 11-5-31  | Date:               | N/A |

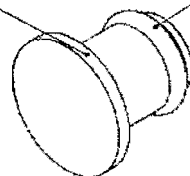
| Rev | Date     | Change                      | Revised by | Approved |
|-----|----------|-----------------------------|------------|----------|
| A   | 06.06.02 | New Issue P/O D3492-041     | KJ/JLM     |          |
| B   | 06.10.16 | Ø0.625 was Ø0.500           | KJ/JLM     |          |
| C   | 07.11.23 | Tolerances revised          | KJ/EC/DD   |          |
| D   | 08.06.19 | 0.050 x 20° dimension added | KJ/DD      | 11       |

1.3  
1.4  
1.5

1.6  
1.7  
1.8

D3492-XX PLUG  
(SEE TABLE)

NAS1611 O-RING  
(SEE TABLE)



w/o 69531

# D3492-XXX PLUG PARTS LIST

| QTY<br>-041 | QTY<br>-043 | QTY<br>-045 | QTY<br>-047 | QTY<br>-049 | QTY<br>-051 | QTY<br>-053 | PART NUMBER | DESCRIPTION   |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|
| X           |             |             |             |             |             |             | D3492-041   | PLUG ASSEMBLY |
|             | X           |             |             |             |             |             | D3492-043   | PLUG ASSEMBLY |
|             |             | X           |             |             |             |             | D3492-045   | PLUG ASSEMBLY |
|             |             |             | X           |             |             |             | D3492-047   | PLUG ASSEMBLY |
|             |             |             |             | X           |             |             | D3492-049   | PLUG ASSEMBLY |
|             |             |             |             |             | X           |             | D3492-051   | PLUG ASSEMBLY |
|             |             |             |             |             |             | X           | D3492-053   | PLUG ASSEMBLY |
|             |             |             |             |             |             |             | D3492-1     | PLUG          |
|             | 1           |             |             |             |             |             | D3492-3     | PLUG          |
|             |             | 1           |             |             |             |             | D3492-5     | PLUG          |
|             |             |             | 1           |             |             |             | D3492-7     | PLUG          |
|             |             |             |             | 1           |             |             | D3492-9     | PLUG          |
|             |             |             |             |             | 1           |             | D3492-11    | PLUG          |
|             |             |             |             |             |             | 1           | D3492-13    | PLUG          |
|             |             | 1           |             |             |             |             | NAS1611-005 | O-RING        |
|             |             |             | 1           |             |             |             | NAS1611-007 | O-RING        |
| 1           |             |             |             |             |             |             | NAS1611-010 | O-RING        |
|             |             |             |             |             |             | 1           | NAS1611-012 | O-RING        |
|             | 1           |             |             |             |             |             | NAS1611-013 | O-RING        |
|             |             |             |             |             | 1           |             | NAS1611-015 | O-RING        |
|             |             |             |             |             |             | 1           | NAS1611-016 | O-RING        |

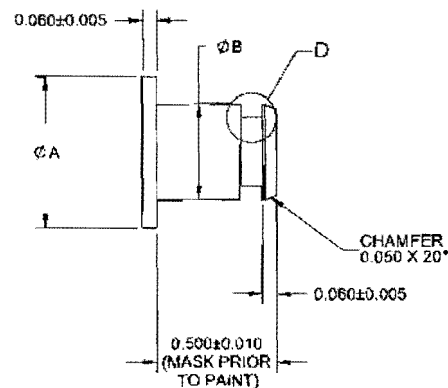
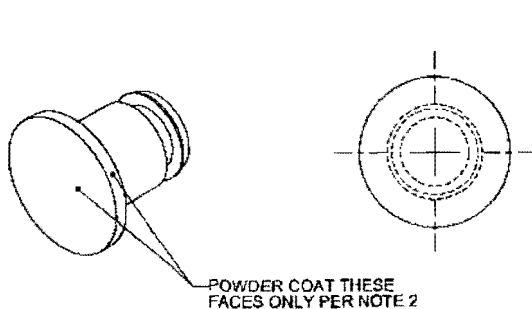
## NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

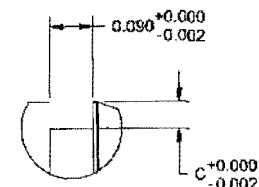
RELEASED  
2011-05-30

|            |  |  |              |
|------------|--|--|--------------|
| D          | INCORPORATED REQ D3492-C-1, SHT 2 DIM C FOR -1 WAS 0.055 (SEE D3411-048) | AJS  | 11.05.24     |
| C          | ADD -049-051-053, CHANGE DRAWING FORMAT                                  | PH   | 07.10.06     |
| B          | ADD -047, UPDATE DIM A FOR -045  | PH   | 08.05.11     |
| A          | NEW ISSUE  | PH   | 06.01.04     |
| REV.       | DESCRIPTION  | BY   | DATE         |
| DESIGN     | PH   | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      | AJS  |  |              |
| CHECKED    | AJS  | DRAWING NO.  | REV. D       |
| MFG. APPR. | JFB  | D3492  | SHEET 1 OF 2 |
| APPROVED   | AJS  | TITLE  | SCALE        |
| DE APPR.   | AJS  | PLUG   | 2:1          |
| DATE       | 11.05.24   | COPYRIGHT © 2007 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND NOT BE LOANED, REPRODUCED OR DISCLOSED TO THE PUBLIC WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD |              |





**D3492-XX PLUG**



**DETAIL D**

**D3492-XX PLUG MACHINING DETAILS**

| P/N      | A     | B     | C     | MATERIAL SPEC |
|----------|-------|-------|-------|---------------|
| D3492-1  | 0.625 | 0.394 | 0.050 | M6061T6R0.525 |
| D3492-3  | 0.750 | 0.582 | 0.045 | M6061T6R0.750 |
| D3492-5  | 0.375 | 0.188 | 0.045 | M6061T6R0.375 |
| D3492-7  | 0.500 | 0.270 | 0.045 | M6061T6R0.500 |
| D3492-9  | 0.938 | 0.750 | 0.045 | M6061T6R1.000 |
| D3492-11 | 0.850 | 0.664 | 0.045 | M6061T6R0.875 |
| D3492-13 | 0.750 | 0.510 | 0.045 | M6061T6R0.750 |

**NOTES:**

- 1) MATERIAL: ALUMINUM 5052-H32 OR 6061-T6 OR 1100-0 PER QQ-A-225/7 (5052) OR QQ-A-225/8 (6061) OR QQ-A-200/8 (6061) OR QQ-A-225/1 (1100) (REF. DART MATERIAL SPEC M6061T6R0.000)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

**RELEASED**  
2011-05-30

|            |          |   |              |
|------------|----------|---|--------------|
| DESIGN     | PH       | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      | AJS      |   |              |
| CHECKED    |          | DRAWING NO.   | REV. D       |
| MFG. APPR. | JES      | D3492   | SHEET 2 OF 2 |
| APPROVED   |          | TITLE   | SCALE        |
| DE APPR.   |          | PLUG  | 4:1          |
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